



TECHNICAL DATA SHEET

MIS-30132B
CLEAR GLOSS LACQUER COATING
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PRODUCT: A durable, non-pigmented, gloss finish, lead and chromate free, low solids nitrocellulose lacquer for spray or brush application. It has good exterior durability and gloss.

PROPERTIES:

COLOR.....	Clear Gloss
GLOSS(60 Degrees).....	80% Maximum*
VISCOSITY#4 Ford Cup.....	Not Over 20 Sec.
SOLIDS(Weight).....	11 - 13% Minimum

DRYING TIME AT 75 DEGREES F:

DRY TO TOUCH:	WITHIN 10 MINUTES
DRY HARD:	WITHIN 40 MINUTES

APPLICATION & REDUCTION:

MIS-30132B should only be applied by spray application due to its fast dry properties. Brush application of small areas is possible. Thinning is not normally required, however, if needed, thin up to one pint per gallon with MIL-T-81772B Type III Thinner, or as needed for proper atomization with spray equipment. *Spray one tack coat followed by one full wet coat being sure to keep a "wet edge" for maximum gloss finish. The use of MIL-C-8514C and TT-P-1757B Primers or other recommended lacquer resistant primers are normally required for use under this lacquer topcoat.



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When spraying, multiple thin coats may be required for proper film build. If applied too thick in one coat, the material will run due to its thin nature. Spray multiple thin coats, keeping a wet edge during coating. Repeat until proper film build thickness is achieved for your specific job or gloss requirements.

SURFACE PREPARATION:

Surface must be clean, dry and free of all contamination before application of gloss lacquer. Prime per specification requirements based on substrate to be coated.

STEEL:

Surface must be clean and free of all oil, grease and foreign material. Badly rusted or pitted steel should be cleaned by commercial sandblasting and primed the same day.

PRECAUTIONS:

Contents are FLAMMABLE.
Keep away from heat and open flame.
KEEP OUT OF THE REACH OF CHILDREN.
Do not take internally.
Avoid breathing vapor or mist.
Do not use in tank or pit without proper protection.
Read Material Safety Data Sheet before use of this product.