



TECHNICAL DATA SHEET

TT-L-32A
GLOSS LACQUER
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PRODUCT: A very high quality nitrocellulose lacquer with good exterior durability and gloss. New "HAPS" free formulation to meet Type 2 requirements. This lacquer originally was designed as an aircraft finishing material, but it is now specified wherever a quality nitrocellulose finishing lacquer is required. The clear may be aluminized (12 ounces of TT-P-320D Aluminum Paste per gallon of clear) to obtain an excellent aluminum lacquer.

PROPERTIES: COLORS..... All Fed-Std 595B
GRIND..... Not Under 7.0
PIGMENT CONTENT..... Not Under 45%
VISCOSITY(Reduced)#4 Ford Cup..... Not Over 20 Sec.
HYDROCARBONS..... Not Over 50%

DRYING TIME AT 75 DEGREES F:

DUST FREE: 3 - 5 MINUTES
DRY HARD: WITHIN 40 MINUTES

USES:

- (1). Aerospace Applications
- (2). Machinery
- (3). Steel Surfaces
- (4). Equipment
- (5). Office Equipment
- (6). Computer Cabinets



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APPLICATION & REDUCTION:

TT-L-32 should only be applied by spray application due to its fast dry properties. Thin up to one pint per gallon with MIL-T-81772B Type III Thinner, or as needed for proper atomization with spray equipment. Spray one tack coat followed by one full wet coat being sure to keep a "wet edge" for maximum gloss finish. The use of MIL-C-8514C and TT-P-1757B Primers or other recommended lacquer resistant primers are normally required for use under this lacquer topcoat.

SURFACE PREPARATION:

Surface must be clean, dry and free of all contamination before application of gloss lacquer. Prime per specification requirements.

STEEL:

Surface must be clean and free of all oil, grease and foreign material. Badly rusted or pitted steel should be cleaned by commercial sandblasting and primed the same day.

PRECAUTIONS:

Contents are FLAMMABLE.

Keep away from heat and open flame.

KEEP OUT OF THE REACH OF CHILDREN.

Do not take internally.

Avoid breathing vapor or mist.

Do not use in tank or pit without proper protection.

Read Material Safety Data Sheet before use of this product.