



# TECHNICAL DATA SHEET

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TT-E-545C PRIMER  
ALKYD ENAMEL  
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**PRODUCT:** A low VOC, low odor, lead free, indoor alkyd enamel white primer.

**DESCRIPTION:** TT-E-545C Primer is a single component, low odor, indoor alkyd primer primarily intended for application on surface to be top-coated with interior alkyd enamels or latex coatings. This primer may be used for applications where VOC restrictions may apply due to its low VOC formulation. This material is also lead free.

**PROPERTIES:**

COLORS..... White  
VISCOSITY..... 72-89 KU's  
**DRYING TIME:**  
SET TO TOUCH..... Within 2 Hours  
DUST FREE..... Within 12 Hours  
GLOSS..... Not Over 10 Units  
SHELF LIFE.....1 Year  
THINNER..... MIL-T-81772B TY.III or TT-X-916

**ADVANTAGES:**

- (1). Low Odor
- (2). Low VOC
- (3). Lead Free
- (4). Indoor Use
- (5). Easy Brushing
- (6). Meets Government Specifications



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**SURFACE PREPARATION:** *Gypsum, dry plaster, wallboards.*

Surface to be coated must be clean, dry, and free of all foreign contaminants including grease, oil, dirt and paint. Old painted surfaces may be painted directly over with 1-2 coats of TT-P-545. Ne plaster and composition wallboard surfaces should be sealed with 1-2 coats of TT-P-650 sealer before application.

**MIXING/APPLICATION INSTRUCTIONS:**

Apply by spray, brush or roller to deposit a hiding coat of primer. A wet coat is necessary to secure maximum adhesion and coverage. A second coat may be applied if necessary after the first coat is dry to touch.

**PRECAUTIONS:**

KEEP OUT OF REACH OF CHILDREN.

USE WITH ADEQUATE VENTILATION.

AVOID CONTACT WITH SKIN AND EYES.

READ MATERIAL SAFETY DATA SHEET BEFORE USING.

CONTENTS ARE FLAMMABLE.