



TECHNICAL DATA SHEET

**TECHNICAL DATA SHEET
MIL-P-23377F TYI & TYII, Cl.I, II, III
EPOXY POLYAMIDE PRIMER**

PRODUCT DESCRIPTION:

A two-component epoxy-polyamide, strontium chromate primer for spray and brush applications. Suitable for use as a primer for aliphatic polyurethane topcoats. Furnished in a packaged kit and suitable for use under air pollution regulations. Formulated for the protection against solvents and chemicals on interior and exterior surfaces. Type II use for low infrared reflective needs.

TYPICAL PROPERTIES:

- (1). **COLORS**..... TY.I-Yellow, TY.II-Dark Green
- (2). **SHELF LIFE**..... 1 Year From Date of Mfg
- (3). **DRYING TIME:**
 - Set-To-Touch..... Within 15 - 20 minutes
 - Dry Hard..... Within 6 Hours
- (4). **POT LIFE**..... 8 hours
- (5). **Gloss Values**..... 20 maximum

APPLICATION AND REDUCTION:

Each of the two components should be thoroughly mixed separately. Component B is then slowly poured into Component A with constant stirring until a one-to-one ratio is achieved. Mix components into the Comp.A can and the Comp.B can to intermix both components. Mix thoroughly and allow to stand one hour before using. Thin with MIL-T-81772B TY.II if necessary. Apply a mist coat and allow to dry 30 minutes. Apply a second coat to a total dry film thickness of 1.4 to 1.8 mils.