

TECHNICAL DATA SHEET

TECHNICAL DATA SHEET MIL-P-15930C COMP.G VINYL ZINC CHROMATE PRIMER

PRODUCT DESCRIPTION:

A primer coating, vinyl-zinc chromate for use with conventional or hot spray equipment over DOD-P-15328D metal pretreatment wash primer.

TYPICAL PROPERTIES:

(1).	COLOR							#3409	96 G:	reen
(2).	SHELF LIFE				1	Year	From	Date	of	Mfg
(3).	DRYING TIME:									
	Set-to-Touch:	Within	15	Min	ute	es				
	Dry Hard:	Within	30	Min	ute	es				
(4).	SOLIDS BY WEIGHT.							3	34 -	37%
(5).	GRIND							5	Min	imum
(6).	WEIGHT/GALLON						8	3.2 -	8.7	Lbs

APPLICATION AND REDUCTION:

Surface to be coated must be clean and free of any foreign matter. Pre-treat with DOD-P-15328D by spraying a 0.5 dry mil film coat. Allow to dry for one hour and then coat with a 0.9 - 1.1 dry mil film of MIL-P-15930C. Thin with MIL-T-81772B Type III as needed for proper atomization.