

TECHNICAL DATA SHEET

TECHNICAL DATA SHEET METHYL ETHYL KETONE THINNER

PRODUCT DESCRIPTION:

One type of solvent specially formulated for the reduction of coatings. Meets TT-M-261, ASTM D740.

TYPICAL PROPERTIES:

| VOLATILE ORGANIC COMPOUNDS | 809 grams/liter |
|----------------------------|--------------------|
| DENSITY | 6.75 lbs/gal |
| FLASH POINT | 23 DEGREES F |
| Type I | ••••Regular Grade |
| Type II | ••••Urethane Grade |

DIRECTIONS FOR USE:

Thin coatings up to 15% by volume with this reducer.

TABLE 1 Physical and Chemical Properties of Methyl Ethyl Ketone

| | Туре I | Туре II |
|--------------------------------------|----------------|----------------|
| Commercial reference | regular | urethane-grade |
| Acidity ^a , weight %, max | 0.005 | 0.003 |
| Alcohol ⁸ , weight %, max | | 0.5 |
| Color, Pt-Co scale, max ^C | 10 | 10 |
| Distillation range, 760 mm Hg,ºC | | |
| Initial boiling point, min | 78.5 | 78.5 |
| Dry point, max | 81.0 | 81.0 |
| Nonvolatile matter, mg/100 mL, max | 5 | 5 |
| Purity, weight %, min | 99.5 | 99.5 |
| Specific gravity, apparent | | |
| 20/20°C | 0.805 to 0.807 | 0.805 to 0.807 |
| or | | |
| 25/25°C | 0.801 to 0.803 | 0.801 to 0.803 |
| Water, weight %, max | 0.2 | 0.05 |

^A Free acid as acetic acid. Equivalent to 0.047 mg potassium hydroxide (KOH) per gram of material.

^BCalculated as 2-butanol or sec-butyl alcohol.

^C Instrumental Pt-Co color determined by Test Method D5386 have been shown to have no statistically significant difference from Pt-Co color determined by Test Method D1209. However, it is not known whether methyl ethyl ketone was part of the sample set included in the laboratory study.

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